



Driefontein Masakhane Shaft

In-stope lights 06/06/2024

Leading Practice Adoption

- Sibanye Stillwater Gold Division is on permanent blast-on mesh on all the shafts, except for the lower risk shafts which the implementation is on a Risk assessment base.
- The next step as per the leading practice were to roll out and implement the instope lights into all the working places.



Instope Lights illumination systems



The High PF Constant Voltage Waterproof LED Power Supply for in-stope lighting to be installed by a qualified Electrician.



Dual Controller - LED Power Supply



Single Controller - LED Power Supply

Electrical connections – Winch starter and electrical boxes equipped with 36 Volts controller and connection plug.

Instope Lights illumination systems

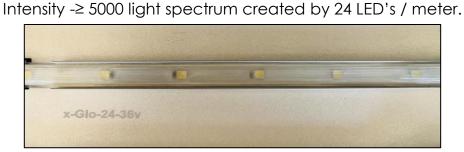






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49,95m per roll strip light
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cover from Power Supply



Product certification - An OEM certification from industry recognised institutions – SABS Approved, Manufactured According to ISO 9001:2008.

Instope Lights Quote



	BI S oust · Durable	x-Glo Distributions (Pty) Ltd 16 Sable Street, Schoongezigt Estate, Cashan 7, Rustenburg, 0299 082-775-7513 Director: V van Heerden						
QUOTE no:	X6201022A XG191223A	med	Vendor no: TRG0056					
Attention:	Braamdu Plessis Mosala Motaung	- Imd						
	24 LED-36 volts x-Glo LED strips, power one end WITH 300watt co our valued enquiry. Please see the following quote: Item	Unit	Quantity	Price/m (excl VAT)	Total price (excl VAT)			
24LED-36volts	24LED-36volts strips (power 1 end) max 49.95metres per roll	m	49.95	601.50	30,044.93			
300watt-36volts	300watt controller single outlet 36volts	69	1	2,698.27	2,698.27			
		Total excl			Contraction of the servers			
General terms: Warranty Delivery Period Quotation validity	36volts - 5 years from delivery date 2 weeks from PO date 30 days (exchange rate fluctuations)	- Please	ie note kuntis fo	, we have	e volume 30 boxes Yu			
Warranty Delivery Period Quotation validity All items are made t Mine to provide the	2 weeks from PO date	Please clusce @ Rs	se note xints fo 85,09/m	, we have or PO 75 heter .	e volume 30 boxes 94			
Warranty Delivery Period Quotation validity All items are made t Mine to provide the Delivery fee subject Please note:	2 weeks from PO date 30 days (exchange rate fluctuations) to order and there will be no refunds on cancelled orders. ir own cable ties to attach the LED strips where needed.	Pleas clisco @ RS	se note kints fo 85,09/m	, we have ar PO >s heter .	e volume 30 boxes Yu			
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Warranty Delivery Period Quotation validity All items are made to Mine to provide the Delivery fee subject Please note: You need 1 x contro	2 weeks from PO date 30 days (exchange rate fluctuations) to order and there will be no refunds on cancelled orders. ir own cable ties to attach the LED strips where needed. to change when order quantities changes. aller per 49.95meters (per roll). any further information, please contact us at any time.	Pleas clisco @ RS	se note kintis fo 85,09/m	, we have or PO 75 leter .	e volume 30 boxes Yu			

R645 per meter

Photos



Photos taken on the 19-04-2024 and 22-04-2024





Photos taken on the 10-05-2024



Roll out action plan



	Working place	Lights installed & used		Working place	Lights installed & used						
	CL32-19	Yes		CL42-11	No crew yet						
	CL38-29	Yes		CL38-12	No crew yet						
Section 10	CL40-28	Yes	Section 11	CL42-13A	No crew yet						
	VC40-21	Yes		VC38-20	Yes						
				VC36-21	Yes						
				VC38-21	Yes						
	VC38-22 Yes		VC40-20	Yes							
				VC40-22A	Yes						
Total		/ 6 working places 00%	Total		/ 5 working places 00%						
Total Shaft	11 Working Places /11 Working Places = 100% (3 Working place not mining yet but planned)										

• Communications with all the key labour is very important.

Roll out action plan



	Working(DistanceStrikeplacelevel toface	Dip / Strike / faces gullies	Total		Working place	Raise (Distance level to Level)	Dip / Strike / faces gullies	Total		
	CL32-19	192m	73m	265m		CL42-11	136m	351m	487m	
	CL38-29	34m	21m	55m		CL38-12	173m	153m	326m	
Section 10	CL40-28	108m	78m	186m	Section 11	CL42-13A	59m	55m	114m	
	VC40-21	204m	391m	595m		VC38-20	204m	240m	444m	
						VC36-21	200m	48m	248m	
				274m		VC38-21	185m	328m	513m	
	VC38-22	234m	40m			VC40-20	214m	349m	563m	
						VC40-22A	175m	350m	525m	
To	tal	772m	603m	1375m	Te	otal	1 34 6m	1874m	3220m	
Total	Shaft	A total of 4595m of lights to be installed (92 rolls of lights)								

Way forward - Roll out action plan



	Working place	Total	Number of Rolls	Costs		Working place	Total	Number of Rolls	Costs		
	CL32-19	265m	5,3	R170 926		CL42-11	487m	9,7	R314 115		
	CL38-29	55m	1,1	R35 475		CL38-12	326m	6,5	R210 270		
Section 10	CL40-28	186m	3,7	R119 970	Section 11	CL42-13A	114m	2,2	R73 530		
10	VC40-21	595m	11,9	R383 775		VC38-20	444m	8,8	R286 380		
						VC36-21	248m	4,9	R159 960		
		274m	5,4	R176 730		VC38-21	513m	10,2	R330 885		
	VC38-22					VC40-20	563m	11,2	R363 135		
						VC40-22A	525m	10,5	R338 625		
Total		1375m	27,4	R886 876	То	tal	3220m	64	R2 076 900		
Total	Shaft	A total of 4595m of lights to be installed (92 rolls of lights)									
Total	Shaft	R 2 963 775									

 Initially a huge additional cost but with a great benefit of minimizing accidents and stoppages.

Financial Implication – Initial cost



Total Cost for the light roll out on Masakhane shaft: R2 963 775

- Number of raise lines 13
- Number of crews 24
- Average cost per working place: R2 963 775 /13 = R227 982
- Average cost per crew: R2 963 775 /24 = R123 490

Current Financial Implication – Initial cost



Project Number	Project Name	C Coperation	IM Name	SIB Project Class INV E	AFE Budget	Actual Prior Years	Actuals YTD Commitments	Board Plan 2024 Total	Re-Plan 2024 Total	Jan Forecast 2024	Feb Forecast 2024 🔻	Mar Forecast 2024 🔻	Apr Forecast 2024
C.D23109	D1 In stope illumination	<mark>J</mark> Driefontein	1 Shaft	Legal Require SIB	-	-		·	3 339 821	556 634	1 906 828	-	876 358

R556 634 - 17 Rolls + Power supply R1 906 828 - 60 Rolls + Power supply Total - R2,463 462 mil – 76 rolls (Stoping – Installed from the closest face winch position & Dev)

Additional Costs R265 438 – 17 Enclosures R610 920 – 60 Enclosures Total - R876 358 - 76 Enclosures

Total - R3 339 820 (Lights, Power supply and Enclosures

Advantages



- Increase visibility of moving machinery.
- Increase identification of sub-standards.
- Improve identification of deterioration of ground conditions.
- Improve drilling and blasting accuracy.
- Improve housekeeping.
- Reduce fatigue.
- Improve concentration of the workers in the work place.
- Construction safe, robust, durable, easy to install, easy to remove / replace, dust repellent and water resistant.



- × Costs R645 p/m
- × Time consuming as lights must be installed and removed as face advances.

Special precautions and Prohibitions



- When the LED strips are connected to the straining wire with cable ties, ensure the cable ties are not pulled too tight as this will damage the light string.
- When the strip lights are illuminated, please ensure it is not rolled up in a roll for longer than 10 minutes, otherwise the heat in the middle of the roll will damage the PVC.
- No person is allowed to tamper or damage installed string lights.
- 220V connections may only be done by a qualified Electrician / Service Man.





Questions ???